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## The programmable logic controller to select the design and maintenance [Paperback]

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By YIN HONG YI

paperback. Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback Pages Number: 256 Language: Simplified Chinese. Publisher: Machinery Industry Press; 1st edition (January 1, 2003). Programmable logic controller (PLC) is a universal automatic control device. It computer technology, automation and communication technology integration to become a modern industry to automate the core equipment. In order to meet the needs of the majority of automation workers, the book starting from the engineering types, characteristics and basic knowledge of PLC and Germany's Siemens recently introduced the S7-200 series PLC as the background, the PLC instruction set maintenance methods, system design methods, typical examples of application and system maintenance. Book Deep and clear instance of the system, in-depth, comprehensive level. The book can be used as colleges and universities automation, electrical engineering, mechatronics and other relevant professional learning materials; can be used as continuing education, engineering, training materials; can also serve as the PLC design of various industries, practical reference to maintenance personnel. Contents: Preface Chapter 3, S7-200 instruction set of the composition principle of Chapter 1 of the basics of programmable logic controller in Chapter 2, S7-200 Chapter 4 S7-200 system...



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