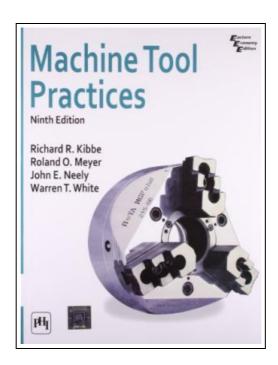
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PHI Learning, 2010. Softcover. Book Condition: New. 5th or later edition. 21 x 28 cm. This classic book features a richly illustrated, intensely visual treatment of basic machine tool technology and related subjects, including measurement and tools, reading drawings, mechanical hardware, hand tools, metallurgy, and the essentials of CNC. Covering introductory through advanced topics, Machine Tool Practices is formatted in such a way that it may be used in a traditional lab-lecture program or a self-paced program. The book is divided into major sections that contain many instructional units. Each unit contains listed objectives, self tests with answers, and boxed material covering shop tips, safety, and new technologies. NEW TO THIS EDITION: More than 600 new photos that depict the finer aspects of machine tool practices, including CNC Approximately 400 revised line drawings that provide easy comprehension and visually reinforce learning Expanded CNC content Additional computer-aided manufacturing (CAM) coverage A new self-test question set in each chapter A list of useful websites at the end of appropriate units that refer the reader to state-of-the-art information on cutting tools and machine shop equipment Contents Preface Guided Tour Acknowledgments About the Authors Section A: Introduction Section B: Hand Tools Section C: Dimensional Measurement Section D: Materials Section E: Layout Section F: Preparation for Machining Operations Section G: Sawing Machines Section H: Drilling Machines Section I: Turning Machines Section J: Vertical Milling Machines Section K: Horizontal Spindle Milling Machines Section L: Grinding and Abrasive Machining Processes Section W: Computer Numerical Control and Other Advanced Machining Processes Appendix 1: Answers to Self-Tests Appendix 2: General Tables Appendix 3: Precision Vise Project Drawings Glossary Index Printed Pages: 810.



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